

May-22-12 1:01:42 PM

Page 1

Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 22/05/2012 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 05/06/2012 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Date: 12/05/22 Tooling:

Date:

Run Start *NR1*

QC:

Date: 1/1 **SPC (Y/N):**

Date:

Stop ***NR2***

Draw Nbr	Revision Nbr
IIN-D350-794	E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-794-013

CHG002

110

Pick Kit

0.00

110

Memo

0.00

Packaging

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

Memo

0.00

QC

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84693

May-22-12 1:01:42 PM

84693

Page 2

Item ID: D350-794-013

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-794-013								
	Location: _____								
	PPP Rev: <u>B</u>								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

1X

12-6-28

12/6/29

ME

12-06-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:48 PM

Page 1

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.05.20 as per ecn10-562 DD verf:EC
11.02.11 chg qty AN525-832R6 DD verf:EC
adjusted pick list EC verified by DD
IPP REV:D 12.03.08 ECN 12-539 DD VERF:EC
12.04.26 ECN 12-571 DD VERF:EC

IPP Rev:A
IPP Rev C 11.06.06

IPP REV:E

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4022-041 *D4022-041* Fuel Transfer Pump Assembly		Manufactured	No			110	Each	1.0000	0	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST143				1					
				80630				1					
D4002-5 *D4002-5* Hose Assembly		Manufactured	No			110	Each	2.0000	0	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST193				2					
				79989				2					
D4003-047 *D4003-047* Fuel Pump Inlet Pipe		Manufactured	No			110	Each	4.0000	0	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST193				4					
				82691				4					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

May-22-12 1:01:48 PM

Page 2

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4002-7

Manufactured No

110 Each

4.0000

1 1

**

23 50

D4002-7

Hose Assembly

Location

Loc Qty

Loc Code

ST193

4

79990

2

81903

2

79990

AN832-6D

Purchased No

110 Each

44.0000

1 1

**

23 50

AN832-6D

UNION

Location

Loc Qty

Loc Code

ST326

44

119014

4

120693

40

120693

AN924-6D

Purchased No

110 Each

16.0000

2 2

**

23 50

AN924-6D

Nut

Location

Loc Qty

Loc Code

ST329

16

120693

6

121390

10

121390

NAS1149D0963J

Purchased No

110 Each

68.0000

2 2

**

23 12/06/15

NAS1149D0963.J

Washer

Location

Loc Qty

Loc Code

ST298

18

118078

12

119546

6

1298

50

120833

50

118078

May-22-12 1:01:48 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:48 PM

Page 3

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN815-6D

Purchased

No

110

Each

16.0000

AN815-6D

Union-M-Flare

**

2

122 087 JB

Location

Loc Qty

Loc Code

ST324

8

121390

8

ST325

8

119396

6

119433

2

MS29512-06

Purchased

No

110

Each

16.0000

MS29512-06

O-RING

**

2

JB

Location

Loc Qty

Loc Code

ST293

16

121166

16

D4022-3

Manufactured

No

110

Each

13.0000

D4022-3

Fuel Pump Mounting Bracket

**

1

JB

12/06/15

Location

Loc Qty

Loc Code

ST450

13

79991

3

84290

10

79991

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 4

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-4A

Purchased

No

110

Each

654.0000

2 2 ✓

**

JB

SP

AN3-4A

Bolt

Location

Loc Qty

Loc Code

ST350

654

102832

88

104291

4

104625

184

117317

98

120308

80

120770

200

104625

MS21042-3

Purchased

No

110

Each

12.0000

8.9 ✓

**

JB

SP

MS21042-3

USE MS21042L3

Location

Loc Qty

Loc Code

ST301

12

121444

12

110

Each

201.0000

121444 2 ✓

**

JB

SP

AN970-3

Purchased

No

AN970-3

Washers

Location

Loc Qty

Loc Code

ST344

201

117395

3

121163

198

110

Each

6.0000

121163 1 ✓

**

JB

SP

D4008-043

Manufactured

No

D4008-043

Fuel Pump Splash Guard Assembly

Location

Loc Qty

Loc Code

ST111

6

82692

6

82692

May-22-12 1:01:48 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 5

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4004-7

Manufactured No

110 Each

9.0000

0 1 ✓

**

85482 JB

SP

D4004-7

Hose Clip

Location

Loc Qty

Loc Code

GA

9

79992

9

AN525-10R6

Purchased No

110 Each

115.0000

4 4 ✓

**

JB

SP

AN525-10R6

Screw

Location

Loc Qty

Loc Code

ST345

89

120833

25

120910

64

120910

ST346

26

118757

23

119309

3

D4001-3

Manufactured No

110 Each

3.0000

0 1 ✓

**

JB

SP

D4001-3

Fitting

Location

Loc Qty

Loc Code

ST141

3

79997

3

79997

MS21919-WDG8

Purchased No

110 Each

18.0000

2 2 ✓

**

JB

SP

MS21919-WDG8

Clamp

Location

Loc Qty

Loc Code

ST307

18

100202

18

100202

May-22-12 1:01:48 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Page 6

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4003-11

Manufactured No

110

Each

3.0000

D4003-11

Vent Pipe - Tank

**

Location

Loc Qty

Loc Code

ST141

3

79998

3

110

Each

9.0000

D4003-049

Manufactured No

D4003-049

Tank Vent Line Assembly

**

Location

Loc Qty

Loc Code

ST193

9

79911

9

110

Each

2.0000

D4027-043

Manufactured No

D4027-043

Hose Clamp Assembly

**

Location

Loc Qty

Loc Code

ST450

2

78358

2

110

Each

6.0000

D4063-3

Manufactured No

D4063-3

Hose

**

Location

Loc Qty

Loc Code

ST186

4

84287

4

ST194

2

80001

2

May-22-12 1:01:48 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 7

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

2000-8S Purchased No

110 Each 2.0000

2000-8S
Hose Clamp

2 2 L
** 122012 JB

Location Loc Qty Loc Code

ST449 2
119438 2

NAS43DD3-32N Purchased No

110 Each 16.0000

NAS43DD3-32N
Spacer

0 1 ✓
** JB

Location Loc Qty Loc Code

ST278 16
118503 16

MS35207-267 Purchased No

110 Each 111.0000

MS35207-267
Screw

118503
0 1 ✓
** JB

Location Loc Qty Loc Code

ST294 111
119438 11
121060 100

MS35207-264 Purchased No

110 Each 111.0000

MS35207-264
Screw

3 3 ✓
** JB 12/06/15

Location Loc Qty Loc Code

ST294 100
121415 100
ST295 11
119232 11

121415

May-22-12 1:01:48 PM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

2,727.000

NAS1149D0332.J

Washer

Location

Loc Qty

Loc Code

ST297

1000

121708

1000

ST298

1727

105793

12

110985

4

117087

89

119042

16

119717

395

120644

56

121011

1155

MS21919-WDG6

Purchased

No

110

Each

33.0000

MS21919-WDG6

Clamp

Location

Loc Qty

Loc Code

ST306

14

15993

14

ST307

19

15993

19

D4009-041

Manufactured

No

110

Each

1.0000

D4009-041

Bonding Braid

Location

Loc Qty

Loc Code

ST108

1

72443

1

D4005-1

Manufactured

No

110

Each

0.0000

D4005-1

Rear Restraint Angle Gutter

May-22-12 1:01:48 PM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Page 9

May-22-12 1:01:48 PM

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4004-11

Manufactured No

110 Each

5.0000

0 1

**

D4004-11

Top Strap Attach Bracket

Location

Loc Qty

Loc Code

ST141a

5

83141

5

110 Each

5.0000

0 1

**

D4004-5

Manufactured No

D4004-5

Bottom Strap Attach Bracket

Location

Loc Qty

Loc Code

ST141

5

83139

5

110 Each

133.0000

0 3

**

MS24694-S50

Purchased No

MS24694-S50

Screw

Location

Loc Qty

Loc Code

ST289

33

116900

1

118078

1

119124

31

ST289A

100

121166

100

110 Each

281.0000

0 3

**

NAS1149F0363P

Purchased No

NAS1149F0363P

Washer

Location

Loc Qty

Loc Code

ST275

281

113254

2

114382

79

121476

200

May-22-12 1:01:48 PM

Shop Packet Print

Page 9

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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May-22-12 1:01:48 PM

Page 10

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D4024-041

Manufactured No

110 Each

1.0000

D4024-041

Restraint Strap

** 0 1 ✓
83143 JB

Location

Loc Qty

Loc Code

ST142

1

80631

1

110

Each

5.0000

Manufactured No

D4004-041

D4004-041

Side Restraint Angle

** 0 1 ✓
JB

Location

Loc Qty

Loc Code

ST141

5

80014

5

110

Each

8.0000

Manufactured No

D4007-3

D4007-3

Support

** 0 1 ✓
80014 JB

Location

Loc Qty

Loc Code

Return2012

1

79671

1

ST141a

7

78353

1

83137

6

110

Each

3.0000

Manufactured No

D4006-041

D4006-041

Tank Top Support Assembly

** 0 1 ✓
83137 JB 12/06/13

Location

Loc Qty

Loc Code

ST141a

3

84281

3

84281

May-22-12 1:01:49 PM

Shop Packet Print

Page 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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May-22-12 1:01:49 PM

Page 11

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-5A

Purchased

No

110

Each

968.0000

2

2

**

AN4-5A

Bolt

Location

Loc Qty

Loc Code

ST355

968

120562

968

110

Each

77.0000

2

2

**

NAS1149F0463P

Purchased

No

NAS1149F0463P

Washer

Location

Loc Qty

Loc Code

ST275

77

116702

2

120739

75

110

Each

0.0000

0

1

**

D4005-041

Manufactured

No

D4005-041

Fwd Floor Gutter

D4063-1

Manufactured

No

D4063-1

Hose

Location

Loc Qty

Loc Code

ST194

3

78359

1

80026

2

110

Each

195.0000

0

1

**

MS21919-WDG9

Purchased

No

MS21919-WDG9

Clamp

DG9

Location

Loc Qty

Loc Code

328

195

120986

195

May-22-12 1:01:49 PM

Shop Packet Print

Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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May-22-12 1:01:49 PM

Page 12

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

2000-6S Purchased No

110 Each 11.0000

2000-6S
Hose Clamp

**

Location

Loc Qty

Loc Code

ST449

11

117511

4

118503

1

120693

6

110 Each

1.0000

NAS1474-08

Purchased No

NAS1474-08
Sealed Captive Anchor Nut

**

Location

Loc Qty

Loc Code

ST277

1

118551

1

110 Each

9.0000

D4005-11

Manufactured No

D4005-11
Finishing Strip

**

Location

Loc Qty

Loc Code

ST141a

9

80017

9

110 Each

158.0000

MS21059L08

Purchased No

MS21059L08
Nut

**

Location

Loc Qty

Loc Code

ST300

158

112314

156

12706

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 13

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN525-832R6

Purchased

No

110

Each

241.0000

9 9 ✓

AN525-832R6

Screw

**

JB

SP

Location

Loc Qty

Loc Code

ST345

241

120308

1

120560

240

120560

D8-603

Purchased

No

110

Each

6.0000

1 1 ✓

D8-603

ECF Fuse, 6.3 amps (HA23-6U3)

**

JB

SP

Location

Loc Qty

Loc Code

ST285

6

118599

6

118599

D1-205

Purchased

No

110

Each

6.0000

1 1 ✓

D1-205

ECF Fuse, 2.5 amps (HA21-2U5)

**

JB

SP

Location

Loc Qty

Loc Code

ST285

6

117383

2

118599

4

118599

MS35058-23

Purchased

No

110

Each

10.0000

1 1 ✓

MS35058-23

Switch

**

JB

12/06/13

Location

Loc Qty

Loc Code

ST294

10

119438

10

119438

May-22-12 1:01:49 PM

Shop Packet Print

Page 13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 14

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

107-964 Purchased No

110 Each

4.0000

107-964

Connector Receptacle

**

Location

Loc Qty

Loc Code

ST398

4

119469

4

110

Each

5.0000

107-978

Purchased

No

107-978

Connector Backshell

**

Location

Loc Qty

Loc Code

ST398

5

118650

5

110

Each

5.0000

107-943

Purchased

No

107-943

Connector Plug

**

Location

Loc Qty

Loc Code

ST398

5

118650

5

110

Each

32.0000

MS35206-217

Purchased

No

MS35206-217

Screw

**

Location

Loc Qty

Loc Code

ST294

32

121390

32

110

Each

101.0000

NAS1149FN416P

Purchased

No

NAS1149FN416P

Washer

**

Location

Loc Qty

Loc Code

ST275

101

115698

101

May-22-12 1:01:49 PM

Shop Packet Print

Page 14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 15

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Purchased

No

110

Each

104.0000

4

4

**

MS21044N04

Nut

Location

Loc Qty

Loc Code

ST301

104

119438

1

120518

3

121464

100

143-207

Purchased

No

110

Each

9.0000

1

1

**

143-207

Plug

Location

Loc Qty

Loc Code

ST398

9

118554

9

143-208

Purchased

No

110

Each

6.0000

1

1

**

143-208

Receptacle

Location

Loc Qty

Loc Code

ST398

6

118554

6

143-204

Purchased

No

110

Each

25.0000

1

1

**

143-204

Receptacle Housing

Location

Loc Qty

Loc Code

ST398

25

119410

1

121393

24

May-22-12 1:01:49 PM

Shop Packet Print

Page 15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 16

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

143-203 Purchased No

110 Each 4.0000

****** 1

143-203
Plug Housing

****** ~~118554~~ JB SD
122018

Location

Loc Qty

Loc Code

ST398

4

119410

4

110 Each 79.0000

****** 5

143-219 Purchased No

143-219
Crimp Pin

****** JB SD

Location

Loc Qty

Loc Code

ST398

79

119469

79

100 Each 1.0000

****** 1

D4009-041 Manufactured No

D4009-041
Bonding Braid

****** 119469
~~D83138~~ SD

Location

Loc Qty

Loc Code

ST108

1

72443

1

110 Each 902.0000

****** 5

143-217 Purchased No

143-217
Crimp Socket

****** JB SD

Location

Loc Qty

Loc Code

ST396

902

115459

902

110 Each 4.0000

****** 1

D4026-041 Manufactured No

D4026-041
Fuel Gauge Assembly

****** 115459
12/06/13

Location

Loc Qty

Loc Code

ST142

4

84283

4

84283

May-22-12 1:01:49 PM

Shop Packet Print

Page 16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 17

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149FN832P

Purchased

No

110

Each

135.0000

2

2

✓

NAS1149FN832P

Washer

**

JB

5/1

Location

Loc Qty

Loc Code

ST275

135

115158

135

110

Each

56.0000

2

2

✓

MS21042-08

Purchased

No

MS21042-08

USE MS21042L08

**

JB

5/1

Location

Loc Qty

Loc Code

ST300

56

103668

56

110

Each

0.0000

1

1

✓

444-2556

Purchased

No

444-2556

Gauge Master Switch

**

JB

5/1

D4022-5

Manufactured

No

110

Each

34.0000

1

1

✓

D4022-5

Thermal Switch

**

JB

5/1

Location

Loc Qty

Loc Code

ST083

34

79949

34

110

Each

6.0000

1

1

✓

AN5800-1

Purchased

No

AN5800-1

Placard Holder

**

JB

12/06/13

Location

Loc Qty

Loc Code

ST324

6

119438

6

119438

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 18

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN929-6D

Purchased

No

110

Each

6.0000

0

1

**

AN929-6D

Nut

Location

Loc Qty

Loc Code

ST330

6

118503

6

110

Each

15.0000

0

1

**

D3997-1

Manufactured

No

D3997-1

Placard

Location

Loc Qty

Loc Code

ST141

15

80847

7

82119

8

110

Each

8.0000

0

1

**

D3997-7

Manufactured

No

D3997-7

Placard

Location

Loc Qty

Loc Code

ST141

8

81036

8

110

Each

9.0000

0

1

**

D3997-9

Manufactured

No

D3997-9

Placard

Location

Loc Qty

Loc Code

ST141

9

81901

9

81901

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 19

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-13

Manufactured No

110

Each

10.0000

D3997-13

Placard

**

Location

Loc Qty

Loc Code

ST141

10

81904

10

110

Each

7.0000

D3997-15

Manufactured No

D3997-15

Placard

**

Location

Loc Qty

Loc Code

ST141

7

81029

7

110

Each

9.0000

D3997-19

Manufactured No

D3997-19

Placard

**

Location

Loc Qty

Loc Code

ST141

9

81030

9

110

Each

7.0000

D3997-21

Manufactured No

D3997-21

Placard

**

Location

Loc Qty

Loc Code

ST141

7

81031

7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 20

Work Order ID: 84693

Parent Item: D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

84693

D350-794-013

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-23

Manufactured No

110 Each

16.0000

0 1
**

JB SP

D3997-23

Placard

Location

Loc Qty

Loc Code

ST141

16

80311

4

82959

12

80311

D3997-25

Manufactured No

110 Each

8.0000

0 1
**

JB SP

D3997-25

Placard

Location

Loc Qty

Loc Code

ST108

8

81032

8

81032

D3997-31

Manufactured No

110 Each

8.0000

0 1
**

JB SP

D3997-31

Placard

Location

Loc Qty

Loc Code

ST141

8

81033

8

81033

D3997-33

Manufactured No

110 Each

6.0000

0 1
**

JB 12/06/13

D3997-33

Placard

Location

Loc Qty

Loc Code

ST141

6

80312

6

80312

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:01:49 PM

Page 21

Work Order ID: 84693

84693

Parent Item: D350-794-013

D350-794-013

Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3997-35

Manufactured No

110

Each

8.0000

** 0 1 ✓

D3997-35

Placard

Location

Loc Qty

Loc Code

ST141

8

72625

1

81034

7

D3997-37

Manufactured No

110

Each

12.0000

** 0 1 ✓

D3997-37

Placard

Location

Loc Qty

Loc Code

ST141

12

72626

3

81902

9

D3997-39

Manufactured No

110

Each

6.0000

** 0 1 ✓

D3997-39

Placard

Location

Loc Qty

Loc Code

ST141

6

80313

6

D3997-41

Manufactured No

110

Each

7.0000

** 0 1 ✓

D3997-41

Placard

Location

Loc Qty

Loc Code

ST108

7

81035

7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

6.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
X					D350-794-011		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-021		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-041		TANK ASSEMBLY
				1	D4055-041	JCA/M47-1-01A	FUEL TANK
/ 1			1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1	D4023-3	ER281	FUEL CAP
1			1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
1			1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
1			1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
/ 1			1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
2			2		AN924-6D		NUT (ALTERNATE AS5178D06)
2			2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
2			2		AN815-6D		UNION
2			2		MS29512-06		ORING
/ 1			1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
2			2		AN3-4A		BOLT
2			2		MS21042-3		NUT
2			2		AN970-3		WASHER
1			1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
1			1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
4			4		AN525-10R6		SCREW
1			1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
2			2		MS21919WDG-8		CLAMP
1			1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
1			1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
1			1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
1			1		D4063-3	193-8	VENT HOSE
2			2		2000-8S		HOSE CLAMP
1			1		NAS43DD3-32N		SPACER
1			1		MS35207-267		SCREW
2			2		MS35207-264		SCREW
3			3		NAS1149D0332J		WASHER
3			3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
1			1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
1			1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E

Date: 12.04.13

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
Restraint Assembly Parts							
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
Locker Preparation Parts							
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
Electrical Parts							
	1		1		D4290-9	D8-603 (ALT-HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT-HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT-105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-1	VDO-M47-JCA	FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD

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Revision: E

Date: 12.04.13

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Part Number	Superseded Part Numbers	Description
	2		2		NAS1149FN832P7		WASHER
	2		2		MS21042-08		NUT
	1		1		D4290-7	444-2556	GAUGE MASTER SWITCH
	1		1		D4022-5	3775628 (ALT. 100-6847)	THERMAL SWITCH (125°C) – FARNELL
							General
	1		1		AN5800-1		PLACARD HOLDER
	1		1		AN929-6D		BLANK CAP
							Additional EC 130 Parts
			3		MS35207-264		SCREW
			3		NAS1149D0332J		WASHER
			3		MS21042-3		NUT
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
			1		D4004-043	JCA-M47-2-04	SIDE RESTRAINT ANGLE AND TIE DOWN POINT
			1		D4005-5	JCA-M47-2-06	ANGLE
			4		D4005-7	JCA-M47-2-07	ANGLE
			1		D4005-9	JCA-M47-2-08	ANGLE
			1		D4007-1	JCA-M47-2-02	TOP SUPPORT BRACKET
			1		D4005-3	JCA-M47-2-05	FORWARD RESTRAINT BEAM
			2		AN4-6A		BOLT
			1		D4007-5	JCA-M47-2-24	PACKER
							Placards
	1				D3997-1	JCA-M47-P1	FUEL QUANTITY – AS 350 MODELS
			1		D3997-3	JCA-M47-P2	FUEL QUANTITY – EC 130 B4 MODEL
				2*	D3997-5	JCA-M47-P3	AUX FUEL DRAIN
	1		1		D3997-7	JCA-M47-P4	AUX FUEL TRANSFER PUMP
	1		1		D3997-9	JCA-M47-P5	AUX FUEL
				1*	D3997-11	JCA-M47-P6	WEIGHT AND BALANCE
	1		1		D3997-13	JCA-M47-P7	ON/OFF
	1		1		D3997-15	JCA-M47-P8	CHECK LOCKER TANK
				1*	D3997-17	JCA-M47-P9	STOWAGE PROHIBITED
	1		1		D3997-19	JCA-M47-P10	TANK VENT
	1		1		D3997-21	JCA-M47-P13	SWITCH FIXED
	1		1		D3997-23	JCA-M47-P14	AUX FUEL
	1				D3997-25	JCA-M47-P15	CONVERSION CHART – AS 350 MODELS
			1		D3997-27	JCA-M47-P16	CONVERSION CHART – EC 130 B4 MODEL
				1*	D3997-29	JCA-M47-P17	DO NOT OVERFILL WARNING
	1		1		D3997-31	JCA-M47-P18	ON/OFF
	1		1		D3997-33	JCA-M47-P19	AUX GAUGE FACE
	1		1		D3997-35	JCA-M47-P20	AUX FUEL GAUGE
	1		1		D3997-37	JCA-M47-P21	6.3 A CIRCUIT BREAKER
	1		1		D3997-39	JCA-M47-P22	2.5A CIRCUIT BREAKER
	1		1		D3997-41	JCA-M47-P23	AUX TANK NOT FITTED
				1*	D3997-43	JCA-M47-P24	EARTH

* - item included as part of D350-794-041 tank assembly

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